



The Dependability Difference®

A Full-Line Carbon Steel, Aluminum, and Stainless Steel Source

A full-line metal processor and distributor, High Steel Service Center has a 200,000-square-foot facility with 150,000 tons of capacity. We serve a wide variety of industries and end-use markets including OEMs, fabricators, and the job shop environment, specializing as a one-stop source in managing "Just-In-Time" programs and Spot Market opportunities.

Our markets include Delaware, Pennsylvania, Maryland, New Jersey, New York, Virginia, and West Virginia.

HIGHSL®—Panel Flat that Stays Flat

HIGHSL is made on a Red Bud Industries stretcher leveler plus two Bradbury roller levelers, one with eDrive technology, to eliminate internal stresses that cause flatness problems in steel, aluminum, and stainless steel sheet and plate. The process stretches 100 percent of the material beyond its yield point. This allows tanks, architectural finishes, and OEM components to be fabricated with ease, reducing customers' operating costs while improving their product quality.

HIGHSL improves efficiency and cycle time when the total operation includes laser processing, bending, welding, and finished assembly. The superior flatness improves nesting, increases yield of finished parts, reduces scrap costs, eliminates warping, and ensures more consistent bending. Parts can be welded faster and more precisely, and finished parts can be assembled more easily.

Precise Tolerances, Dependable Quality, and JIT Delivery

Providing products to fit customers' specialty needs, High Steel Service Center stocks hot rolled sheet and coil, galvanized sheet and coil, galvanized sheet and coil, aluminum sheet and coil, pre-painted sheet and coil, aluminum sheet and coil, stainless steel sheet and coil. We also stock plate and long products, including bars, shapes, square and rectangular tubing, in mild and stainless steels.

High Steel Service Center At a Glance

Year Founded: 1978

of Employees: 65

www.highsteelservicecenter.com

Company HQ:
400 Steel Way
Lancaster, PA 17601

Executive Leadership:
Rick Bennett, President





High Steel Service Center in the News

Our leaders are recognized industry experts. We welcome opportunities to speak, participate in moderated discussions, and are available for comment.

Previous page, L-R: Full-line inventory; Red Bud Stretcher Leveler; High Steel Service Center Conestoga Trailer



Multi-Cut Blanking Line



High-Speed Looping Pit Slitter



Cut-to-Length Line

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